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Patent Application of  
Joseph L. DiCarlo

For

**TITLE: ARCHERS FLAME ILLUMINATED ARROW NOCK**

**CROSS-REFERENCE TO RELATED APPLICATIONS**

I claim the benefits of the earlier filing date 1/23/03 of Provisional Patent  
Application # 60/442.108

**FEDERALLY SPONSORED RESEARCH**

Not Applicable

**SEQUENCE LISTING OR PROGRAM**

Not Applicable

**BACKGROUND OF THE INVENTION – FIELD OF INVENTION**

The field of endeavor that this invention pertains to is archery hunting, with the specific subject matter pertaining to arrows and more specifically to one part of the arrow, the nock or insert located at the rearward most part of the arrow.

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**BACKGROUND OF THE INVENTION**

Most hunting is done during low light levels when game is most active in wilderness areas characterized by dense foliage and trees. On shooting archery arrows, there is extreme difficulty in visually tracking the flight of an arrow to its destination. The arrow may strike a hard object or become buried under brush or snow. Arrow performance is also affected by the weight of the arrow inasmuch as arrow velocity varies inversely with arrow mass. The present invention includes a lightweight, simplified and improved tail lighting system carried internally within the arrow to remedy the above difficulties. Consequently, it is evident that a lighted nock minimizing the addition of weight to the arrow would be most preferred by archery hunters.

**BACKGROUND OF THE INVENTION -- PRIOR ART**

The idea of illuminating an arrow nock is not new, as evidenced by a review of prior U.S. patents. However, the preferred embodiment of the present invention constitutes significant and useful improvements over the illuminated arrow nocks of the prior art that will now be briefly reviewed.

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US. Pat. No. 6,390,642 This invention uses a magnet separately mounted on the bow to activate the light switch. Additional circuitry is also required to regulate power to the light.

US. Pat. No. 4,340,930 This invention uses a manual operated slide switch to illuminate the light source. With this arrangement, the light must be manually turned on prior to the shooting of the arrow. This system would create a disadvantage and frighten game animals in hunting situations.

US. Pat. No. 5,058,900 Discloses a general-purpose illuminator assembly using an L.E.D light source that responds to acceleration and deceleration of the housing structure to turn the light source on and off. Unlike the present invention this design would turn off upon striking a hard surface like a rock, tree, or bone of a game animal therefore losing the ability to track game and to locate the shot arrow.

US. Pat. No. 5,134,552 Displays an overly complex method of illuminating an arrow nock. This invention although unique, severely reduces arrow speed do to its exceptionally heavy weight. Furthermore, do to the deceleration properties of this device it would turn off if shot arrow were to come in contact with a solid object such as a tree, rock, or bone of a hunted animal.

US. Pat. No. 6,364,499 This apparatus requires a nock protective cap. The disadvantage to this system is the protected cap could become dislodged therefore draining the battery. Another disadvantage is the external contacts of the switch could become clogged with non-conductive material such as leaves or dirt when striking the forest floor. This could also happen when the arrow passes

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through a game animal such as a deer, which could clog the contacts with hair or bone. The present invention has addressed this concern and remedied this problem.

#### BACKGROUND OF THE INVENTION – OBJECTS AND ADVANTAGES

Accordingly, the object of the present invention is to provide an illuminated arrow nock or insert that can be turned on by the act of shooting the arrow from a traditional bow, compound bow, and or crossbows.

Second object of the present invention is to provide a new and simplified method of arranging needed components to reduce weight.

Another object of the present invention is to provide an illuminated nock that will remain in the on or "closed switch" position when striking a solid object.

Also another object of the present invention is to provide a much-needed lighted nock that will remain lit even if dislodged from the arrow shaft.

Also another object of the present invention is to provide a lighted nock that is weatherproof.

Another object is to have a single anchor pin to attach all electrical components to the nock.

Not only does this present invention address the lighted assembly of the nock but an obviously new and useful way of joining its components in a lightweight configuration.

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## SUMMARY

The object of the present invention is to give the archer the advantages of visually tracking the arrow flight when shot from his or her bow in low light conditions while hunting. The arrow may strike a hard object or become buried under brush or snow and still remain in the lighted position. The present invention includes a lightweight, simplified and improved tail lighting system carried internally within the arrow shaft to remedy the above difficulties.

## BRIEF DESCRIPTION OF DRAWINGS

FIG. 1-- Side view of Bow, Arrow and arrow trajectory.

FIG. 2-- Sectional view of rearward section of arrow shaft including fletching and assembled lighted nock.

FIG. 3-- Side View of lighted nock with its combined components.

FIG. 4-- Exploded view of present invention with all needed components.

FIG. 5-- Side View of Battery/Switch/Collar/LED Assembly

## LEGENDS OF DRAWINGS

- 1- Nock
- 2- Battery
- 3- End Cap
- 4- Short Dowel

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- 5- Long Dowel
- 6- Tubular Arrow Shaft
- 7- Fletching
- 8- Point
- 9- Target
- 10- String
- 11- Arrow Trajectory
- 12- Bow
- 13- Arrow with attached point/tubular shaft/and fletching.
- 21- Collar
- 23- Anchor Pin
- 24- L.E.D light bulb
- 25- Battery/Switch/Collar in "closed switch" position
- 26- Battery/Switch/Collar in "open switch" position
- 400- Center Line Through present invention

**DETAILED DESCRIPTION OF INVENTION**

In the description of this invention the words "closed switch" is to indicate the circuit is energized to the LED light bulb. "Open switch" is to indicate the circuit is not energized to the LED light bulb.

In the description of this invention the words "anchor pin" indicates a pin made of metal or plastic used to hold or capture said components in a fixed position.

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In the description of this invention the words “dowel” identifies a material made from wood, plastic, or carbon placed inside arrow shaft as a means of limiting forward travel of assembly.

While the embodiment of the present invention may have a broad scope of uses its premiere application is in conjunction with a lighted arrow nock.

FIG. 1. There is shown a side view of bow 12 in full drawn position and furthermore rearward section of string 10, reference is made to FIG. 2 to better show the relationship of applied components.

The arrow trajectory 11 shows forward path taken by arrow 13 to target 9 when shot from bow 12.

FIG.2. Sectional view shows the preferred embodiment of this invention. The point 8 represents the forward end of tubular arrow shaft 6. While reference is made to FIG. 3 to better show the relationship of lighted nock installed in tubular arrow shaft 6. FIG.2 also shows fletching 7 made generally of plastics or natural feathers used by manufacturers to stabilize the arrow in flight. This drawing also shows commercially available battery 2 collar 21 LED 24 with internal single pole switch as a combined unit located in counter bore of nock 1 and end cap 3 along with short dowel 4 and long dowel 5 installed in tubular arrow shaft 6. Short dowel 4 and long dowel 5 can also be permanently installed in the arrow shaft during manufacturing. FIG.3 Side view depicts the preferred embodied method of arrangement of the present invention and its components minus said short dowel 4 and long dowel 5.

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The nock 1 is available in many variations, colors, and materials including plastics and is commercially available from most archery supply companies. Battery 2 collar 21 and LED 24 with its internal single pole switch are manufactured and sold as a “combined unit” also available from most archery supply companies. Reference is made to FIG. 5 to better understand the configuration of this combination of components. End cap 3 is made from a medium dense plastic. This end cap is used to absorb unwanted forward energy created by the release of the bowstring 10. This prevents damage to the battery by creating a cushion effect along with adding protection and structural support of the batteries fragile thin wall aluminum construction.

FIG.4 is an exploded view showing centerline 400 of the present invention. Nock 1 showing counter bore for inserting battery 2, collar 21, switch and LED 24. Reference is made to FIG 3 to better illustrate the final resting place of each component. Battery 2 collar 21 and switch LED 24 are positioned into nock 1. Secondly a hole is drilled through nock 1 and collar 21 to capture both nock 1 and combined battery/collar/switch/LED. Anchor pin 23 is then inserted through nock 1 and passing through collar 21 to secure battery 2 including collar 21 and LED 24 with its internal single pole switch as a “combined unit” in a fixed and permanent position within said nock 1. End cap 3 is then inserted over battery 2 and glued into position. This new method of configuring components and using a single anchor pin 23 in the present invention also creates a lightweight and weatherproof-lighted nock assembly when installed in a commercially available tubular arrow shaft. Reference

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is made to FIG. 2 to further understand the following step. Short dowel 4 and long dowel 5 are inserted and glued into tubular arrow shaft 6 in Fig 2.

FIG. 5 Illustrates the Battery/Collar/LED/Switch combined unit referenced to earlier. Note that 25 shows assembly in the on or “closed switch” position and 26 shows the same assembly in the off or “open switch” position. The difference in length between 25 and 26 is due to the positive locking on-off plunger type switch installed in this assembly by the manufacturer.

By reviewing the above drawings a person will notice that this fully assembled invention can be turned on and off simply by pushing and pulling on end cap 3 while holding nock 1 in a stationary position. Therefore the movement allowed by the switch can be redirected to the rear of said assembled lighted nock. When inserting long dowel 5 and short dowel 4 of the present invention in a tubular arrow shaft 6 along with the lighted nock of the present invention in the on or “closed switch” position, long dowel 5 and short dowel 4 being seated up against end cap 3 with nock 1 fully inserted and seated up against tubular arrow shaft 6. A person then can remove said lighted nock assembly while leaving short dowel 4 and long dowel 5 now glued in a permanent position inside tubular arrow shaft 6. Lighted nock of the present invention will then stay lit or in the “closed switch” position even though the assembly is removed from tubular arrow shaft 6. Also with this configuration the lighted nock can strike a solid object and still remain in the on or “closed switch” mode. Due to the forward movement of said components being restricted by the permanently glued fixed position of short dowel

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4 and long dowel 5. To reuse this present invention a person need only re-insert the lighted nock back into shaft and leave a 1 - 2 millimeter gap between the lighted nock assembly and the rearward most end of the arrow shaft, also with this invention a fresh lighted nock assembly can be quickly inserted into the arrow shaft without having to reinstall short dowel 4 and long dowel 5 making it renewable and useful in hunting situations. Upon release of the arrow from bow 12 the forward motion and pressure created by the bowstring 10 will then compress the lighted nocks components 1-2 millimeters in the forward direction and turn said lighted assembly to the on or "closed switch" position therefore energizing the LED bulb to give off light through the translucent or clear nock. When this invention is shot from a bow and compressed in the "closed switch" position, the nock 1 being pressed into said shaft 6 creates a friction fit therefore also creating a weather-proof cavity with all said electrical components inside arrow shaft away from rain, snow.